



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4038-11
Job Sheet 176284



Part No: D4038-11

Job Qty: 3 ea

Part Name: Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/25/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 13 lpp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 AS
PER DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/25/18	4/25/18	0.00	0.00	Start Up Machining-2		DAS 18/04/25
100	Bandsaw	3 pcs	4/25/18	4/25/18	0.00	0.04	Bandsaw1		52 18/04/25
105	CNC Vertical Machining	3 pcs	4/25/18	4/25/18	0.00	0.88	HAAS1-4		9-89 18/04/25
110	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC2 Machining-2		18/04/25
120	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC8 Machining-2		18-04-25
130	HandFinish	3 pcs	4/25/18	4/25/18	0.00	0.25	HandFinish1		SADASS 18-04-25
150	QC	3 pcs	4/25/18	4/25/18	0.00	0.00	QC3		11 APR 26 2018
160	Packaging	3 pcs	4/25/18	4/25/18	0.00	0.00	Packaging3-2		9-89 DAS 21 9-89 APR 26 2018
170	QC21-SA	3 Ea	4/25/18	4/25/18	0.00	0.00	QC21		9-89 DAS 21 9-89 APR 26 2018

Part Op 100 - CUT BLANK 2.00" LONG
Descriptions: 105 - Mill as per Dwg and Folio FA886

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X02.000	6061-T6 Bar 1.50 X 2.00	.4980 ft (.166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.500X02.000	0	14	0

Part Specifications

Specifications could not be found.

Plex 4/19/18 1:47 PM Dart.Gagnon.Michelle

5008417
5064812

.83 ft.



Container No: S064813



Part: D4038-11

Job No: 176284

Serial No/Batch: S064813

Revision: F

Inspector:

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Date: 04/25/18

